

Work Order ID 98848

98848

Page 1

March-27-13 7:33:58 AM

Item ID: D206-642-212 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH
 Start Date: 3/27/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/28/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: U Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	0	*SP							
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP206-642-212 CHG007								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B95351

Work Order ID 98848

98848

Page 2

March-27-13 7:33:58 AM

Item ID: D206-642-212

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH

Start Date: 3/27/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/28/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-212 Location: <u>060</u> PPP Rev: <u>06</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(DAS)
06
8-89

13/4/12

13/4/3

13-84-2

Picklist Print

March-27-13 7:33:56 AM

Page 1

Work Order ID: 98848

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW KitKJ/CP/JLM
 IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M
 EC verified by: JLM IPP REV:N 11.11.17 PER IIN REVO DD VERF:EC IPP
 Rev:O 12.11.21 ECN12-679 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241 Replacement Skidtube		Manufactured	No			110	Each	1.0000	1	1	95351		SK

SMP

Location	Loc Qty	Loc Code
FG082	1	
84830	1	

D206-651-041
206A/B GHW

Manufactured No 110 Each 16.0000 0 154

SMP

Location	Loc Qty	Loc Code
FG120	4	
95966	4	
FG125	2	
79558	2	
91164	1	
93656	5	
97313	4	

D2665-2
Saddle, RH Fwd Aft Out 206

Manufactured No 110 Each 6.0000 2 2

SMP

Location	Loc Qty	Loc Code
ST434	4	
88506	4	
ST436	2	
82324	2	

~~895272~~
60 B-3-28

25

Picklist Print

March-27-13 7:33:56 AM

Page 2

Work Order ID: 98848

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

D2666-2
Saddle, RH Fwd Aft In 206

Manufactured No

110 Each 15.0000

2

2

~~375272~~ SP

SMB

Location

Loc Qty

Loc Code

ST433

3

82326

3

ST435

12

90755

12

Purchased No

110 Each 2,065.0000

8

8

2x

SP

AN3-41A

Bolt

SMP

Location

Loc Qty

Loc Code

FG

20

122416

20

ST513

2045

123355

2045

8x

Manufactured No

110 Each 858.0000

16

16

SP13-3-28

D2652

Bushing

SMB

Location

Loc Qty

Loc Code

FG

44

31985

44

ST014

814

83251

7

88503

10

93374

16

93685

304

93934

1

95147

35

96451

205

97244

51

97744

185

16x

March-27-13 7:33:57 AM

Shop Packet Print

Page 2

Picklist Print

March-27-13 7:33:57 AM

Page 3

Work Order ID: 98848

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Purchased

No

110

Each

5,389.0000

8

8

Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

155

122452

155

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

4963

123900

1064

124291

3899

110

Each

0.0000

8

8

AN960JD10

NAS1149D0363J

Purchased

No

Washer

ANS-7A

Bolt

Purchased

No

110

Each

193.0000

4

4

Location

Loc Qty

Loc Code

ST361

193

124215

8

124561

185

110

Each

208.0000

4

4

ANS-11A

Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST362

208

123533

208

110

Each

2.0000

8

8

AN960JD516

NAS1149D0563J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST504

2

1069059

2

March-27-13 7:33:57 AM

Shop Packet Print

Page 3

Picklist Print

March-27-13 7:33:57 AM

Page 4

Work Order ID: 98848

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Bolt Purchased No 110 Each 2,605.0000 12 12 SP

Location Loc Qty Loc Code

ST514 2605
123355 2605

AN960JD416 Washer Purchased No 110 Each 0.0000 24 24 12x m/24778 SP

MS210421L4 Nut Purchased No 110 Each 3,222.0000 12 12 SP

Location Loc Qty Loc Code

FP001 318
122452 306
8182 12
FP-001 12
8182 12
GA 34
121444 34
ST314 76
116548 4
119017 20
123248 36
123355 16
ST518 2782
124231 2782

AN6-44A Bolt Purchased No 110 Each 371.0000 2 2 12x SP B-3-28

Location Loc Qty Loc Code

ST341 371
123265 371

March-27-13 7:33:57 AM

Shop Packet Print

Page 4

Picklist Print

March-27-13 7:33:57 AM

Page 5

Work Order ID: 98848

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Nut

Purchased No

110 Each 288.0000

2

2

SP

SMP

Location

Loc Qty

Loc Code

ST314

288

117677

25

118927

48

120308

2

122441

19

123248

194

2X

AN960JD616

Washer

SMP

NAS1149D0663J

Purchased

No

110 Each 0.0000

4

4

m124670 SP

AN4G5A

BOLT

SMP

Purchased

No

110 Each 241.0000

1

1

m123265 SP

Location

Loc Qty

Loc Code

ST355

241

122599

98

123265

143

AN960G416

washer

SMP

NAS1149C0463R

Purchased

No

110 Each 0.0000

0

1

m123248 SP

D3413-1

Ring

SMP

Manufactured

No

110 Each 97.0000

0

1

SP13-3-28

Location

Loc Qty

Loc Code

ST421

27

80224

3

88025

1

96882

23

ST464

70

91117

70

1X

March-27-13 7:33:57 AM

Shop Packet Print

Page 5

Picklist Print

March-27-13 7:33:57 AM

Page 6

Work Order ID: 98848

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw

Manufactured No

110 Each 920.0000

10 10

SP

Location

Loc Qty

Loc Code

FG 50
29962 50
ST016 870
91229 12
93686 858

10x

D2884
Saddle Spacer

Manufactured No

110 Each 54.0000

2 2

SP

Location

Loc Qty

Loc Code

FG 10
29453 10
ST020 44
93687 44

2x

D2885
Saddle Spacer

Manufactured No

110 Each 23.0000

2 2

SP 13-3-28

Location

Loc Qty

Loc Code

FG 10
29199 10
ST020 13
93688 13

2x

March-27-13 7:33:58 AM

Shop Packet Print

Page 6

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15